



COMPRESSOR SPECIFICATIONS:

1. MODEL -----PLM-32
2. NUMBER OF CYLINDERS -----10
3. BORE X STROKE -----Ø 36 X 30.7mm
4. DISPLACEMENT -----313cm³ /rev
5. SPEED RANGE -----700~6000 RPM
6. ROTATION DIRECTION -----CW OR CCW
7. LEAKAGE (GAUGE) :
 HIGH SIDE -----2.9 MPa(30 kgf/cm²)
 LOW SIDE -----1.5MPa(15 kgf/cm²)
8. PRESSURE (GAUGE) :
 HIGH SIDE -----4.4 MPa(45 kgf/cm²)
 LOW SIDE -----2.2 MPa(22.5 kgf/cm²)
9. REFRIGERANT -----R134a
10. LUBRICANT -----POE 100PG 500⁺²⁰cm³
11. MASS -----10.7 kg

CLUTCH SPECIFICATIONS:

1. VOLTAGE -----24 VDC
2. BELT -----1B
3. MIN STATIC TORQUE -----78 N.m(8 kgfm)
4. MAX POWER CONSUMPTION -----46W & 25°C
5. MINIMUM PULL-IN VOLTAGE -----21V & 90°C
6. MASS -----4.8 kg

UNCONTROLLED
DOCUMENT

QTY	ITEM NO	PART/DWG NUMBER	REV	DESCRIPTION	MATERIAL SPEC	WEIGHT	
	1	56507	A	COMPRESSOR ASSEMBLY			
	REV						
LIST OF MATERIAL							
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS INTERPRET DIM AND TOL PER ASME Y14.5M-1994		CAD GENERATED DRAWING DO NOT MANUALLY UPDATE		JAPAN PAERMA INDUSTRIES INTERNATIONAL			
THIRD ANGLE PROJECTION		DRAWN	DATE	TITLE COMPRESSOR PLM-32 24V, 158 MM O.D., 1B CLUTCH			
		CHECKED					
		APPROVED		SIZE	CODE IDENT NO	DWG NO	REV
FINISH	ENG APPVL			A3		56507	A
SCALE: NONE		CAD SYSTEM: CAD	SHEET: 1	OF: 1			