



COMPRESSOR SPECIFICATIONS:

1. MODEL -----PLM-32
2. NUMBER OF CYLINDERS -----10
3. BORE X STROKE -----Ø36 X 30.7mm
4. DISPLACEMENT -----313cm³/rev
5. SPEED RANGE -----700~6000 RPM
6. ROTATION DIRECTION -----CW OR CCW
7. LEAKAGE (GAUGE) :
 HIGH SIDE -----2.9 MPa(30 kgf/cm²)
 LOW SIDE -----1.5MPa(15 kgf/cm²)
8. PRESSURE (GAUGE) :
 HIGH SIDE -----4.4 MPa(45 kgf/cm²)
 LOW SIDE -----2.2 MPa(22.5 kgf/cm²)
9. REFRIGERANT -----R134a
10. LUBRICANT -----POE 100PG 500⁺²⁰cm³
11. MASS -----10.7 kg

CLUTCH SPECIFICATIONS:

1. VOLTAGE -----12 VDC
2. BELT -----1B
3. MIN STATIC TORQUE -----78 N.m(8 kgfm)
4. MAX POWER CONSUMPTION -----46W & 25°C
5. MINIMUM PULL-IN VOLTAGE -----10.5V & 90°C
6. MASS -----4.8 kg

UNCONTROLLED
DOCUMENT

QTY	ITEM NO	PART/DWG NUMBER	REV	DESCRIPTION	MATERIAL SPEC	WEIGHT
	1	56506	A	COMPRESSOR ASSEMBLY		
	REV					
LIST OF MATERIAL						
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS INTERPRET DIM AND TOL PER ASME Y14.5M-1994		CAD GENERATED DRAWING DO NOT MANUALLY UPDATE		JAPAN PAERMA INDUSTRIES INTERNATIONAL		
THIRD ANGLE PROJECTION		DRAWN	DATE	TITLE		
		CHECKED		COMPRESSOR PLM-32 12V, 158 MM O.D., 1B CLUTCH		
		APPROVED				
FINISH	ENG APPVL			SIZE A3	CODE IDENT NO	DWG NO
				SCALE: NONE	CAD SYSTEM: CAD	SHEET 1 OF 1